TECHNICAL NOTE

PLYWALL® SOUND BARRIER INSTALLATION INSTRUCTIONS

Shipping

- Shipment is by truck to the job site. Panels arrive fully fabricated and ready to install.
- Unloading requires a large forklift or crane; bundles can weigh as much as 8,000 lbs.
- Panels are stacked flat in bundles 8ft across, requiring long forks if a forklift is used.
- Shipping usually consists of posts on the first load; however loads can be mixed with both posts and panels if desired. This needs to be communicated to PLYWALL®'s sales office at the time of order.

Components of ______ Linear Feet of ______’ x______, ______PSF, PLYWALL® Noise Barrier
  - ______-______’ x______, ______’ panels.
  - ______-______” x______, ______’ x______, ______’ Parallam® Post
    Requires a ______’, minimum embedment depth, ______” minimum auger size, and 1500psf minimum soil pressure.
  - ______-______” x______, ______’ x______, ______’ Parallam® Corner Posts will be required with ______’, embedment depth, ______” minimum auger size, and 1500psf minimum soil pressure.
  - ______-______” x______, ______’ x______, ______’ Cleats will arrive predrilled and ready for attachment to Parallam® posts.
  - ______-______” cleat nails.

Installation Guidelines

- Bore postholes to depth and diameter specified above.
- Post backfill is specified as ½” clean and well-graded stone.
- Compaction shall be achieved by making a minimum of three passes per 6” lift with a flat-faced mechanical tamper.
• Posts are engineered with one foot extra in length, which can be trimmed at the top or left for decorative purposes.

• Once posts are set, attach rear cleats to Parallam® posts. Nail cleats to post through all predrilled cleat holes. Attachment of all cleat nails is required to achieve the wind load rating. Failure to do so will cause an unsafe situation.

• Place panel against rear cleats and attach front cleats. Panel bottom should rest directly on the ground.

• When stacking panels, larger panel is placed on bottom. Make sure to cut straps off of bottom panel before setting top panel. Next, slide top panel in between front and rear cleats using a crane or boom truck.

**Important Installation Tips**

• Panel and cleats will rest firmly on ground. Panel is designed to withstand ground contact.

• Cleat nails shall be hammered through pre-drilled cleat holes into Parallam® posts, not through the panel. The panel must be allowed to “float”.

• Cleat length should align with the panel height.

• Posts shall be set at embedment depth specified in these installations instructions, no less. Failure to do so will cause and unsafe situation.

• The stone backfill could be covered with at least a 3-inch soil cap to retard water intrusion.